



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

part made in

C250-HC
Job Sheet 172873



Part No: C250-HC

Job Qty: 1 ea

Part Name: C-Series Remote Hook 25,000 lbs Lift Capacity With Cage



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/22/18

Job Tracking No:

Due Date: 4/27/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IPP REV:A 18.02.21 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		4/26/18	0.00	0.00	Start Up Small Fab-1		
100	Small Fab	1 pcs		4/27/18	0.00	0.50	Small Fab-9		<i>AP</i>
120	QC	1 pcs		4/27/18	0.00	0.00	QC5		<i>AP 18-3-22</i>
130	DC	1 pcs		4/27/18	0.00	0.00	DC		
140	Packaging	1 pcs		4/27/18	0.00	0.00	Packaging3-1		<i>SMB</i>
160	QC21-SA	1 Ea		4/27/18	0.00	0.00	QC21		<i>mt 18/03/22 P1002</i>

Part Op 100 - Assemble the hook into the cage using the hardware called out on the C250-C drawing C250 assembly torque.
Descriptions: PC250-1110 Bolt and PC250-1150 Nut (3/4-16) = 1300-1500 in-lbs PC250-1120 Bolt and PC250-1160 Nut (1 1/2-6) = Hand tighten + 1 castellation

130 - Photocopy blue file and create labels as per O&OPM-C45

DAS
21
9-88

MAR 7 3 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C250	C-Series Remote Hook 25,000 lbs Lift Capacity	1 Ea (1 ea)	90-Start up Operation	<i>505/600</i>
C250-CP	Cage Assembly	1 pcs (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	C250	1	0	0
	C250-CP	1	3	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Description W	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Skid-tube ☐ Machining ☐ Cross tube ☐ Small ☐	AGAINST DEPARTMENT/PROCESS Water Jet ☐ Eng. Coord. ☐ Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐ MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval
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DART AEROSPACE
 Container No: S053917
 Part: C250 - HC
 Job No: 172873
 Serial No/ Batch: S053917
 Revision: _____
 Inspector: _____
 Date: 03/22/18

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 CANADA
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 Email: sales@dartaero.com
 www.dartaerospace.com

Root Cause			
Environment	☐	No Re-verification	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐
OTHER : _____			

Cracks
 Crimp/Kink/Ripple/Wave
 Cuffs
 Crushing
 Heat Treat
 Wave/Twist in Tube
 Marks/Chatter

BOM/Route
 Broken/Damage/Defect
 Inspection Incomplete/Unqualified
 Contamination
 Countersink
 Cut Too Short
 Instructions Incomplete/Unclear
 Drill Holes

Folio/Program
 Grain
 Weld
 Wrong Stock Pulled
 Out of Sequence
 Off-set
 Misabeled
 Fit/Function
 Misaligned/off center

Positioned Wrong
 Outside Dimensions
 Over/Under tolerance
 Part Incorrect
 Part Lost/Missing
 Part Moved
 Drawing
 Finish
 Misread
 Turning Sequence